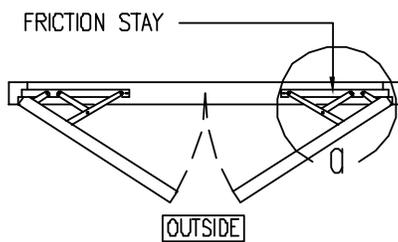
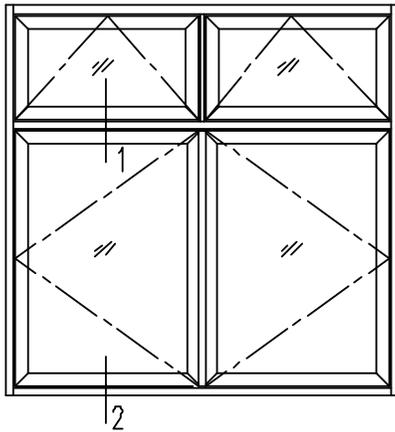
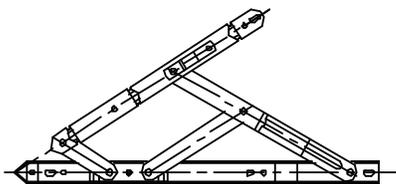


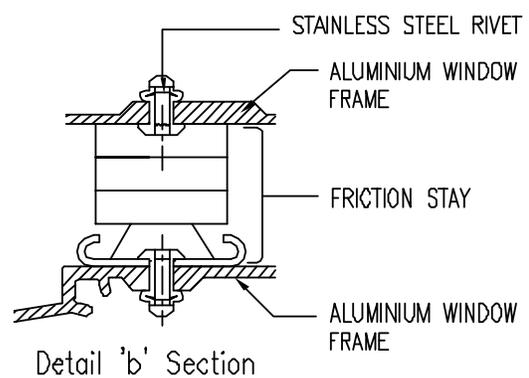
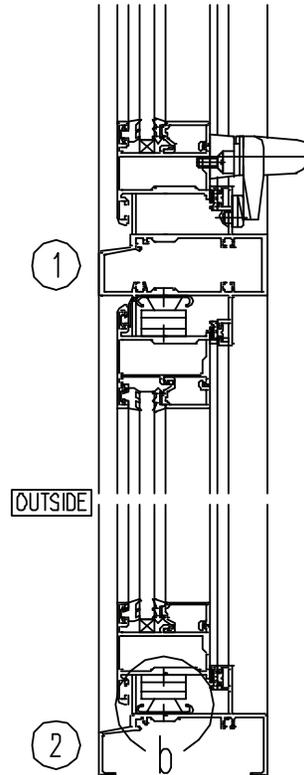
## SAFETY REQUIREMENTS FOR REPAIR OF EXISTING ALUMINIUM CASEMENT WINDOWS



(STAINLESS STEEL GRADE 304 OR EQUIVALENT)



Detail 'a' Friction Stay



Detail 'b' Section

- NOTE:
- RIVET (BODY AND MANDREL) SHALL BE OF STAINLESS STEEL GRADE 304 OR EQUIVALENT.
  - RIVET SHALL BE MINIMUM 4.8mm DIAMETER AND OF THE CORRECT GRIP RANGE.
  - RIVET SHALL HAVE LARGE BULB FORMING AT THE BLIND SIDE BEARING AREA.
  - 4 RIVETS ON EACH SIDE OF FRICTION STAY.